



Technical Bulletin



Solder plus Support

FE5 BgdW5 Sef MGW37 5 Sef[Y 3 ^ak

DESCRIPTION

FE5 BgdW5 Sef MGW37 5 Sef[Y 3 ^ak [e a lead rich alloy popular with figurine manufacturers. This alloy is suitable for castings where higher flow properties are required. The MGW 37 alloy offers good, detailed castings.

FEATURES AND BENEFITS

- Density - 7.9 gram/Cm³
- Melting Point - 225°C
- Working Temperature - 290°C

TYPICAL COMPOSITION

Typical Alloy Composition			
Sn: 35-38%	Sb: 2-4%	Pb: 58-60%	Others: Trace

MELTING TEMPERATURE RANGE

Typical Melting Temperature
225 °C

PACKAGING

F[_ S` Ef[U] /3 bb daj \$' "Y bWdef[U] fi

CLEANING

FE5 BgdW5 Sef MGW37 5 Sef[Y 3 ^ak [e compatible with most electronic and industrial grade fluxes.ž &adebWU[XU Xgj UMS` [Y [Xa_d Sf[a` dWdifa VSfs eZWWfeb d h[VW Tk Xgj _ S` gXUfgdWz

STORAGE & SHELF LIFE

; VWX fWeZWX XWSbb Me fa ea IV ea VWz DWdifa ? SfWdS ^ESXWk 6Sfs EZWWf XadebWU[XU ZS` V f Y S` V efa dYW[Xa_d Sf[a` ž

HEALTH & SAFETY

Use with adequate ventilation and proper personal protective equipment. Refer to the accompanying Safety Data Sheet for any specific emergency information. Do not dispose of any hazardous materials in non-approved containers.

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